

For your safety, please read the following before using.

- ① Suggest to connect, install, and set up by professional technicians.
- ② Do not use corrosive or flammable gas or liquid with this product.
Please use within the rating pressure range. Do not apply pressure beyond recommended maximum withstand pressure, permanent damage to the pressure sensor may occur.
- ③ Do not drop, hit or allow excessive shock. Even if switch body appears undamaged, internal components may be broken and can cause malfunction.
- ④ Turn power off before connecting wiring. Wrong wiring or short circuit will damage and/or cause malfunction.
- ⑤ Do not use in environment containing steam or oil vapor.
- ⑥ This product is not explosion-proof rated. Do not use in atmosphere containing flammable or explosive gases.
Wiring for pressure sensor should avoid power source line and high voltage line. If use in the same circuit, noise may cause malfunction.
- ⑦ Connect the ground wire with host controllers ground.
- ⑧ Wiring for RS485 MODBUS, please connect RS485 (B+) or (A-) before connecting power supply to avoid short circuit to damage to product.
- ⑨ Sensors at end-of-life must be disposed of in accordance with E-Waste regulations of the country/region, NOT disposed of with regular garbage.

A SPECIFICATIONS

| MODEL | | KP70C (Compound Pressure) | KP70V (Vacuum Pressure) | KP70P (Positive Pressure) |
|---------------------------------|------------------------|--|--|------------------------------|
| Rated pressure range | | -100.0 ~ 100.0 kPa | 0.0 ~ -101.3 kPa | 0.000 ~ 1.000 MPa |
| Set pressure range | | -101.0 ~ 101.0 kPa | 10.0 ~ -101.3 kPa | -0.100 ~ 1.000 MPa |
| Withstand pressure | | 500 kPa | | 1.5 MPa |
| Fluid | | Filtered air, Non-corrosive / Non-flammable gas | | |
| Set pressure resolution | kPa | 0.1 | | — |
| | MPa | — | | 0.001 |
| | kgf/cm ² | 0.001 | | 0.01 |
| | bar | 0.001 | | 0.01 |
| | psi | 0.01 | | 0.1 |
| | mmHg | 1 | | — |
| Power supply voltage | | 12 ~ 24 V DC ± 10 %, Ripple (P-P) ≤ 10 % | | |
| Current consumption | | ≤ 40mA (with no load) | | |
| Switch output | | 1 NPN : open collector 1 output Max. Load Current : 125 mA Max. Supply Voltage : 30 V DC Residual Voltage : ≤ 1.5 V | 1 PNP : open collector 1 output Max. Load Current : 125 mA Max. Supply Voltage : 24 V DC Residual Voltage : ≤ 1.5 V | |
| Repeatability | | ± 0.2 % F.S. ± 1 digit | | |
| Hysteresis | One point set mode | Adjustable (※1) | | |
| | Hysteresis mode | | | |
| | Window comparator mode | | | |
| Response time | | ≤ 2.5ms (chattering-proof function: 25ms, 100ms, 250ms, 500ms, 1000ms, 1500ms, 2000ms and 5000ms selectable) | | |
| Output short circuit protection | | Yes | | |
| Display | | 4 digital, 7 segment LCD display (Red/Green/Orange) (Sampling rate : 0.2, 0.5, 1 seconds / time selectable) | | |
| Indicator accuracy | | ±2% F.S. ±1 digit (ambient temperature : 25±3°C) | | |
| Switch on indicator | | Orange Indicator 1 : OUT1 | | |
| Environment | Enclosure | IP40 | | |
| | Ambient temp. range | Operation : 0 ~ 50 °C, Storage : -10 ~ 60 °C (No condensation or freezing) | | |
| | Ambient humidity range | Operation / Storage : 35 ~ 85 % RH (No condensation) | | |
| | Withstand voltage | 1000V AC in 1-min (between case and lead wire) | | |
| | Insulation resistance | ≥ 50 MΩ (at 500V DC, between case and lead wire) | | |
| | Vibration | Total amplitude 1.5 mm or 10 G, 10 Hz ~ 55 Hz ~ 10 Hz scan for 1 minute, 2 hours each direction of X, Y and Z | | |
| Shock | | 100 m/s ² (10 G), 3 times each in direction of X, Y and Z | | |
| Temperature characteristic | | ±2.5% F.S. of detected pressure (25°C) at temp. (Range of 0 ~ 50°C) | | |
| Port size | | F1: R1/8", M5 ; F2: NPT1/8", #10-32 UNF ; F3 : G1/8"(BSPP), M5 | | |
| Lead wire | | Ø4 PVC - 26 AWG (0.15 mm ²) - 5 cores | | |
| Weight (with 2 meter lead wire) | | Approx. 80g | | |

※1. Hysteresis value is adjustable within 1 ~ 8 digits for one point set mode and window comparator mode.

B ORDERING INFORMATION

K P 7 0 C - 0 2 - F 1

Pressure Range

C : Compound (-101.0 ~ 101.0 kPa)
 V : Vacuum (-101.3 ~ 10.0 kPa)
 P : Positive (-0.100~1.000 MPa)

Pressure Port

F1 : R1/8", M5
 F2 : NPT1/8", #10-32UNF
 F3 : G1/8"(BSPP), M5

Output Specifications

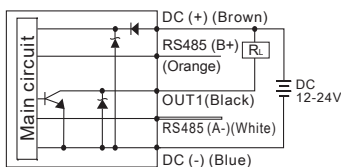
02 : 1 NPN output + RS485
 04 : 1 PNP output + RS485

Optional Parts

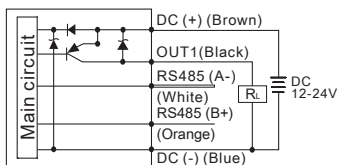
BT-12 : Mounting bracket
 BT-13 : Mounting bracket
 PA-C : Panel adapter
 PA-D : Panel adapter + Front protective lid

C OUTPUT CIRCUIT WIRING DIAGRAMS

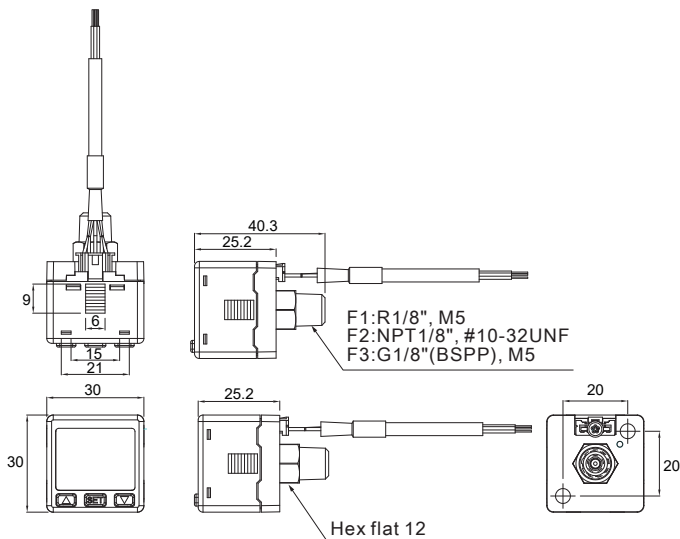
KP70□-02-□
 1 NPN+RS485



KP70□-04-□
 1 PNP+RS485

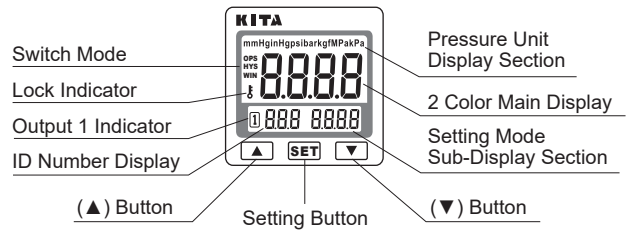


D DIMENSIONS



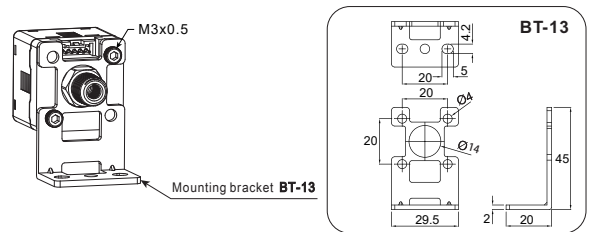
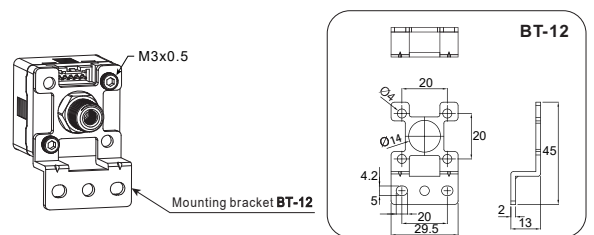
Unit:mm

E PANEL DESCRIPTION

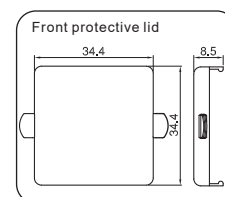
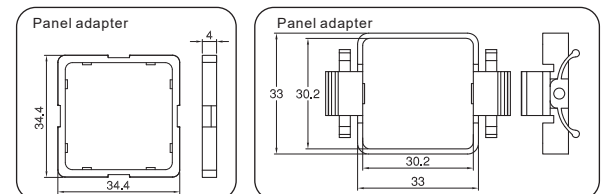
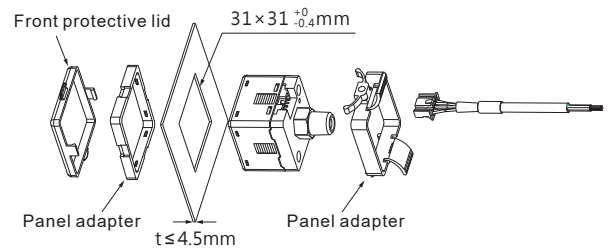


F OPTIONAL PARTS DIMENSIONS

① Mounting bracket

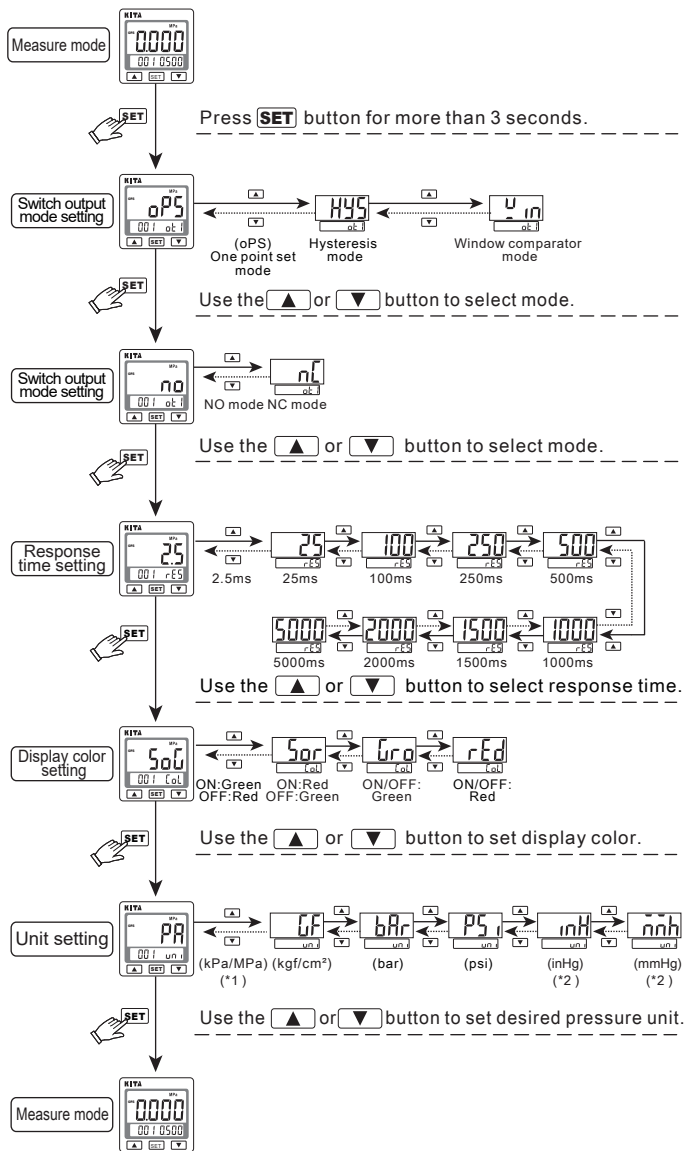


② Panel Mounting



Unit:mm

G INITIAL SETTING MODE

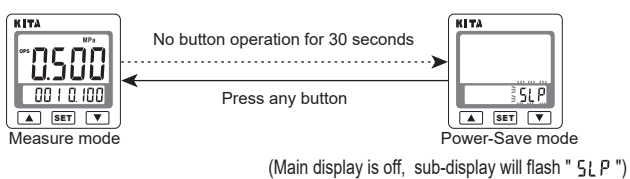


[NOTE:]

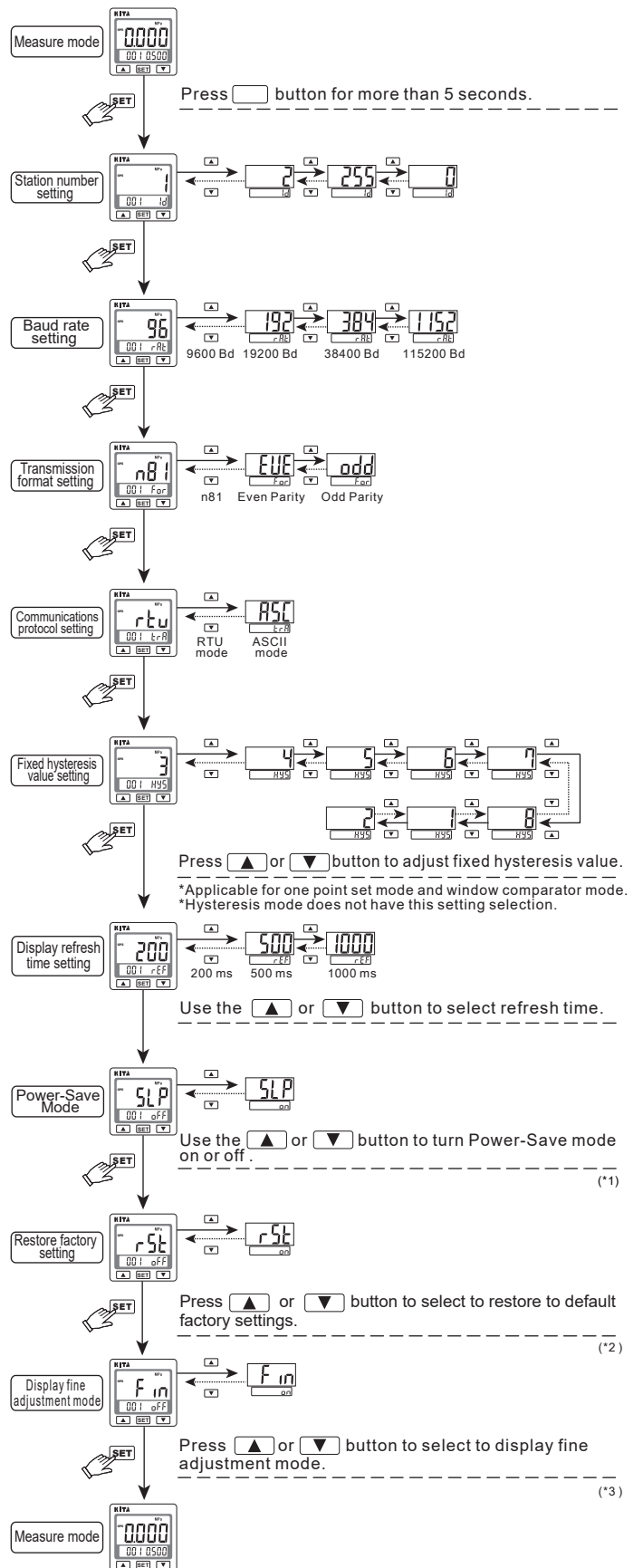
- *1. Pressure unit is MPa with positive pressure
Pressure unit is kPa with vacuum and compound pressure
- *2. Only applicable for Vacuum/Compound pressure

H POWER SAVE MODE

- ⦿ During Power-Save mode, the main display is off if no buttons is pressed after 30 seconds.
- ⦿ During Power-Save mode, the output LCD may not be synchronize with the output. It is normal and will not affect output operation.
- ⦿ Press any button to turn-on main display temporarily



I ADVANCE SETTING MODE



[NOTE:]

- *1. When setting is "On", the power-save mode is active. Please refer to the item "On" in detailed.
- *2. Restore factory default setting will not change the station number, baud rate and transmission format settings.
- *3. When setting is "On", the display fine adjustment mode is active. Please refer to the item "On" in detailed.

J PRESSURE SETTING MODE

Setting Condition 1:

OUT 1 mode setting : " 0P5 "(One point set mode)

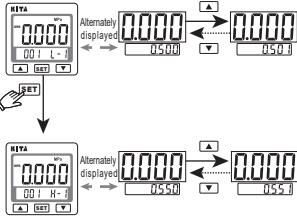
Measure mode



Setting Condition 2 :

OUT 1 mode setting : " HYS "(Hysteresis mode)
" u_m "(Window comparator mode)

Measure mode



[NOTE:]

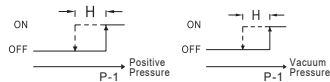
Do not disconnect power when the sub-display and setting value is flashing alternately; otherwise the system cannot store the values.

K OUTPUT TYPE

(1) One point set mode:

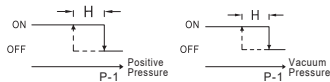
Normally open mode

Positive/Compound (KP70P/KP70C) Vacuum (KP70V)



Normally close mode

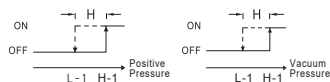
Positive/Compound (KP70P/KP70C) Vacuum (KP70V)



(2) Hysteresis mode:

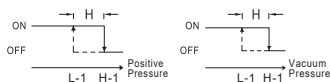
Normally open mode

Positive/Compound (KP70P/KP70C) Vacuum (KP70V)



Normally close mode

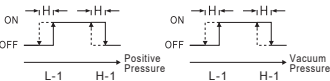
Positive/Compound (KP70P/KP70C) Vacuum (KP70V)



(3) Window comparator mode:

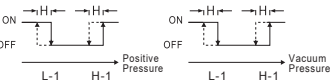
Normally open mode

Positive/Compound (KP70P/KP70C) Vacuum (KP70V)



Normally close mode

Positive/Compound (KP70P/KP70C) Vacuum (KP70V)



[NOTE:]

- *1. In case hysteresis is set at less than or equal to 2 digits, switch output may chatter if input pressure fluctuates near the set point.
- *2. When using window comparator mode, the difference between two set points must be greater than the fixed hysteresis, otherwise will cause the switch output to malfunction.

L COMMUNICATION PROTOCOL (Modbus RTU)

(1) Computer /PLC transmit data format (Master)

| | | | | |
|---------------------|----------------|-------------------------|-----------------------|------------------------|
| ID Number 1 Byte | Read 1 Byte | Function Code 2 Byte | Data Number 2 Byte | CRC CheckSum 2 Byte |
|---------------------|----------------|-------------------------|-----------------------|------------------------|

(2) Pressure sensor response data format (Slave <KP70>)

| | | | | |
|---------------------|----------------|-----------------------|--------------------|------------------------|
| ID Number 1 Byte | Read 1 Byte | Data Number 1 Byte | Data 2N Byte(*) | CRC CheckSum 2 Byte |
|---------------------|----------------|-----------------------|--------------------|------------------------|

* N is the number of data

(3) Computer /PLC transmit data format (Master)

| | | | | |
|---------------------|-----------------|-------------------------|----------------|------------------------|
| ID Number 1 Byte | Write 1 Byte | Function Code 2 Byte | Data 2 Byte | CRC CheckSum 2 Byte |
|---------------------|-----------------|-------------------------|----------------|------------------------|

(4) Pressure sensor response data format (Slave <KP70>)

| | | | | |
|---------------------|-----------------|-------------------------|----------------|------------------------|
| ID Number 1 Byte | Write 1 Byte | Function Code 2 Byte | Data 2 Byte | CRC CheckSum 2 Byte |
|---------------------|-----------------|-------------------------|----------------|------------------------|

(5) Pressure sensor response data format (Error)

| | | | |
|---------------------|-----------------|----------------------|------------------------|
| ID Number 1 Byte | Write 1 Byte | Error Code 1 Byte | CRC CheckSum 2 Byte |
|---------------------|-----------------|----------------------|------------------------|

(6) Read / Write Code

| Read / Write Code | Description |
|-------------------|--|
| 03H | Read pressure sensor data Range 1 ~ 4 data Number , 2 ~ 8 Bytes |
| 06H | Write pressure sensor data |

(7) Example : Read pressure sensor value Computer /PLC transmit data format (Master)

| | | | | |
|--------------------|---------------|--------------------------|------------------------|-------------------------|
| ID Number (01H) | Read (03H) | Function Code (0002H) | Data Number (0001H) | CRC CheckSum (25CAH) |
|--------------------|---------------|--------------------------|------------------------|-------------------------|

Pressure sensor data format

| | | | | |
|--------------------|---------------|----------------------|-----------------|-------------------------|
| ID Number (01H) | Read (03H) | Data Number (02H) | Data (0001H) | CRC CheckSum (7984H) |
|--------------------|---------------|----------------------|-----------------|-------------------------|

(8) Example : ID Number setting response Computer /PLC transmit data format (Master)

| | | | | |
|--------------------|----------------|--------------------------|-----------------|-------------------------|
| ID Number (01H) | Write (06H) | Function Code (0000H) | Data (0001H) | CRC CheckSum (480AH) |
|--------------------|----------------|--------------------------|-----------------|-------------------------|

Pressure sensor response data

| | | | | |
|--------------------|----------------|--------------------------|-----------------|-------------------------|
| ID Number (01H) | Write (06H) | Function Code (0000H) | Data (0001H) | CRC CheckSum (480AH) |
|--------------------|----------------|--------------------------|-----------------|-------------------------|

Example : ID Number setting response error

| | | | | |
|--------------------|----------------|--------------------------|------------------|-------------------------|
| ID Number (01H) | Write (06H) | Function Code (0000H) | Data (01FFFH) | CRC CheckSum (C81AH) |
|--------------------|----------------|--------------------------|------------------|-------------------------|

Pressure sensor response error (Example : setting data is over)

| | | | |
|--------------------|----------------|---------------------|-------------------------|
| ID Number (01H) | Write (86H) | Error Code (03H) | CRC CheckSum (0261H) |
|--------------------|----------------|---------------------|-------------------------|

(When the pressure sensor is abnormal, MSB will be set to 1, so the command code is 86H)

(9)Function Code :

| Function Code | Item | Description | Operation |
|---------------|-------------------------------|--|--------------|
| 0000H | ID Number | Range : 0 ~ 255 | Read / Write |
| 0001H | Pressure type | 0 : Vacuum , 1 : Compound , 3 : Positive | Read |
| 0002H | Pressure value | Range : -32768 ~ 32767 | Read |
| 0003H | Unit setting | 0 : kPa , 1 : kgf , 2 : bar , 3 : psi , 4 : inHg , 5 : mmHg , 6 : MPa | Read / Write |
| 0004H | Decimal place | Range : 0 ~ 3 | Read |
| 0005H | Switch output mode | 0 : OPS , 1 : HYS , 2 : WIN | Read / Write |
| 0006H | Switch output mode | 0 : NO , 1 : NC | Read / Write |
| 0007H | Response time | 0 : 2.5ms , 1 : 25ms , 2 : 100ms , 3 : 250ms , 4 : 500ms , 5 : 1000ms , 6 : 1500ms , 7 : 2000ms , 8 : 5000ms | Read / Write |
| 0008H | Display color selection | 0 : SOG , 1 : SOR , 2 : GRN , 3 : RED | Read / Write |
| 0009H | Hysteresis value | Range : 1 ~ 8 | Read / Write |
| 000AH | Power-save mode | 0 : OFF , 1 : ON | Read / Write |
| 000BH | Fine adjustment | Range : -25 (-2.5%) ~ 25 (2.5%) | Read / Write |
| 000CH | Baud rate | 0 : 9600 , 1 : 19200 , 2 : 38400 , 3 : 115200 | Read / Write |
| 000DH | Transmission format | 0 : N81 , 1 : E81 , 2 : O81 | Read / Write |
| 000EH | Communications protocol | 0 : RTU , 1 : ASC | Read / Write |
| 000FH | Restore factory setting | 0 or 1 : ON | Write |
| 0010H | Switch set point (P-1 or L-1) | Range : According to pressure type and unit | Read / Write |
| 0011H | Switch set point (H-1) | Range : According to pressure type and unit | Read / Write |
| 0012H | Switch output state | 0 : OFF , 1 : ON | Read |
| 0013H | Key lock mode | 0 : OFF , 1 : ON | Read / Write |
| 0014H | Switch output type | 0 : NPN , 1 : PNP | Read |
| 0015H | Display refresh time | 0 : 200ms , 1 : 500ms , 2 : 1000ms | Read / Write |
| 0016H | Zero point setting | 0 or 1 : ON (If ambient pressure is over ±3% F.S. , error code shows 03H) | Write |

(10)Error Code Description :

| Error Code | Description |
|------------|------------------------------------|
| 01H | Read / Write error |
| 02H | Function Code error |
| 03H | Illegal data or over setting value |

M COMMUNICATION PROTOCOL (Modbus ASCII)

(1) Computer /PLC transmit data format (Master)

| | | | | | | |
|----------------|---------------------|----------------|-------------------------|-----------------------|------------------------|-------------------------|
| Head 1 Byte | ID Number 2 Byte | Read 2 Byte | Function Code 4 Byte | Data Number 4 Byte | LRC CheckSum 2 Byte | Trailer CR+LF 2 Byte |
|----------------|---------------------|----------------|-------------------------|-----------------------|------------------------|-------------------------|

(2) Pressure sensor response data format (Slave <KP70>)

| | | | | | | |
|----------------|---------------------|----------------|-------------------------|--------------------|------------------------|-------------------------|
| Head 1 Byte | ID Number 2 Byte | Read 2 Byte | Function Code 2 Byte | Data 4N Byte(*) | LRC CheckSum 2 Byte | Trailer CR+LF 2 Byte |
|----------------|---------------------|----------------|-------------------------|--------------------|------------------------|-------------------------|

* N is the number of data

(3) Computer /PLC transmit data format (Master)

| | | | | | | |
|----------------|---------------------|-----------------|-------------------------|----------------|------------------------|-------------------------|
| Head 1 Byte | ID Number 2 Byte | Write 2 Byte | Function Code 4 Byte | Data 4 Byte | LRC CheckSum 2 Byte | Trailer CR+LF 2 Byte |
|----------------|---------------------|-----------------|-------------------------|----------------|------------------------|-------------------------|

(4) Pressure sensor response data format (Slave <KP70>)

| | | | | | | |
|----------------|---------------------|-----------------|-------------------------|----------------|------------------------|-------------------------|
| Head 1 Byte | ID Number 2 Byte | Write 2 Byte | Function Code 4 Byte | Data 4 Byte | LRC CheckSum 2 Byte | Trailer CR+LF 2 Byte |
|----------------|---------------------|-----------------|-------------------------|----------------|------------------------|-------------------------|

(5) Pressure sensor response data format (Error)

| | | | | | |
|----------------|---------------------|-----------------|----------------------|------------------------|-------------------------|
| Head 1 Byte | ID Number 2 Byte | Write 2 Byte | Error Code 2 Byte | LRC CheckSum 2 Byte | Trailer CR+LF 2 Byte |
|----------------|---------------------|-----------------|----------------------|------------------------|-------------------------|

(6) Read / Write Code

| Read / Write Code | Description |
|-------------------|---|
| 30H33H | Read pressure sensor data Range : 1 ~ 4 data Number , 4 ~ 16 Bytes |
| 30H36H | Write pressure sensor data |

(7) Example : Read pressure sensor value

Computer /PLC transmit data format (Master)

| | | | | | | |
|---------------|-----------------------|------------------|---------------------------------|-------------------------------|--------------------------|---------------------|
| Head (3AH) | ID Number (30H31H) | Read (30H33H) | Function Code (30H30H30H30H) | Data Number (30H30H30H31H) | LRC CheckSum (46H39H) | Trailer (0DH0AH) |
|---------------|-----------------------|------------------|---------------------------------|-------------------------------|--------------------------|---------------------|

Pressure sensor response data format

| | | | | | | |
|---------------|-----------------------|------------------|-------------------------|------------------------|--------------------------|---------------------|
| Head (3AH) | ID Number (30H31H) | Read (30H33H) | Data Number (30H32H) | Data (30H30H30H31H) | LRC CheckSum (46H39H) | Trailer (0DH0AH) |
|---------------|-----------------------|------------------|-------------------------|------------------------|--------------------------|---------------------|

(8) Example : ID Number setting response

Computer /PLC transmit data format (Master)

| | | | | | | |
|---------------|-----------------------|-------------------|---------------------------------|------------------------|--------------------------|---------------------|
| Head (3AH) | ID Number (30H31H) | Write (30H36H) | Function Code (30H30H30H30H) | Data (30H30H30H31H) | LRC CheckSum (46H38H) | Trailer (0DH0AH) |
|---------------|-----------------------|-------------------|---------------------------------|------------------------|--------------------------|---------------------|

Pressure sensor response data

| | | | | | | |
|---------------|-----------------------|-------------------|---------------------------------|------------------------|--------------------------|---------------------|
| Head (3AH) | ID Number (30H31H) | Write (30H36H) | Function Code (30H30H30H30H) | Data (30H31H46H46H) | LRC CheckSum (46H39H) | Trailer (0DH0AH) |
|---------------|-----------------------|-------------------|---------------------------------|------------------------|--------------------------|---------------------|

Example : ID Number setting response error

| | | | | | | |
|---------------|-----------------------|-------------------|------------------------------|------------------------|--------------------------|---------------------|
| Head (3AH) | ID Number (30H31H) | Write (30H36H) | Error Code (30H30H30H30H) | Data (30H31H46H46H) | LRC CheckSum (46H39H) | Trailer (0DH0AH) |
|---------------|-----------------------|-------------------|------------------------------|------------------------|--------------------------|---------------------|

Pressure sensor response error (Example : setting data is over)

| | | | | | |
|---------------|-----------------------|-------------------|------------------------|--------------------------|---------------------|
| Head (3AH) | ID Number (30H31H) | Write (30H36H) | Error Code (37H36H) | LRC CheckSum (37H36H) | Trailer (0DH0AH) |
|---------------|-----------------------|-------------------|------------------------|--------------------------|---------------------|

(When the pressure sensor is abnormal, MSB will be set to 1, so the command code is 38H36H)

(9) Function Code :

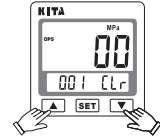
| Function Code | Item | Description | Operation |
|---------------|-------------------------------|--|--------------|
| 30H30H30H30H | ID Number | Range : 0 ~ 255 | Read / Write |
| 30H30H30H31H | Pressure type | 0 : Vacuum , 1 : Compound , 3 : Positive | Read |
| 30H30H30H32H | Pressure value | Range : -32768 ~ 32767 | Read |
| 30H30H30H33H | Unit setting | 0 : kPa , 1 : kgf , 2 : bar , 3 : psi , 4 : inHg , 5 : mmHg , 6 : MPa | Read / Write |
| 30H30H30H34H | Decimal place | Range : 0 ~ 3 | Read |
| 30H30H30H35H | Switch output mode | 0 : OPS , 1 : HYS , 2 : WIN | Read / Write |
| 30H30H30H36H | Switch output mode | 0 : NO , 1 : NC | Read / Write |
| 30H30H30H37H | Response time | 0 : 2.5ms, 1 : 25ms, 2 : 100ms, 3 : 250ms, 4 : 500ms, 5 : 1000ms, 6 : 1500ms, 7 : 2000ms, 8 : 5000ms | Read / Write |
| 30H30H30H38H | Display color selection | 0 : SOG , 1 : SOR , 2 : GRN , 3 : RED | Read / Write |
| 30H30H30H39H | Hysteresis value | Range : 1 ~ 8 | Read / Write |
| 30H30H30H41H | Power-save mode | 0 : OFF , 1 : ON | Read / Write |
| 30H30H30H42H | Fine adjustment | Range : -25 (-2.5%) ~ 25 (2.5%) | Read / Write |
| 30H30H30H43H | Baud rate | 0 : 9600 , 1 : 19200 , 2 : 38400 , 3 : 115200 | Read / Write |
| 30H30H30H44H | Transmission format | 0 : N81 , 1 : E81 , 2 : O81 | Read / Write |
| 30H30H30H45H | Communications protocol | 0 : RTU , 1 : ASC | Read / Write |
| 30H30H30H46H | Restore factory setting | 0 or 1 : ON | Write |
| 30H30H31H30H | Switch set point (P-1 or L-1) | Range : According to pressure type and unit | Read / Write |
| 30H30H31H31H | Switch set point (H-1) | Range : According to pressure type and unit | Read / Write |
| 30H30H31H32H | Switch output state | 0 : OFF , 1 : ON | Read |
| 30H30H31H33H | Key lock mode | 0 : OFF , 1 : ON | Read / Write |
| 30H30H31H34H | Switch output type | 0 : NPN , 1 : PNP | Read |
| 30H30H31H35H | Display refresh time | 0 : 200ms , 1 : 500ms , 2 : 1000ms | Read / Write |
| 30H30H31H36H | Zero point setting | 0 or 1 : ON (If ambient pressure is over ±3% F.S. , error code shows 30H33H) | Write |

(10) Error Code Description :

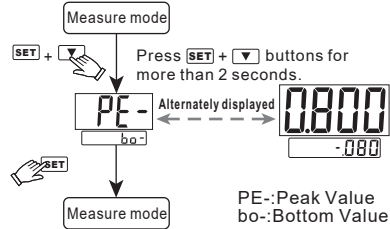
| Error Code | Description |
|------------|------------------------------------|
| 30H31H | Read / Write error |
| 30H32H | Function code |
| 30H33H | Illegal data or over setting value |

N ZERO POINT SETTING

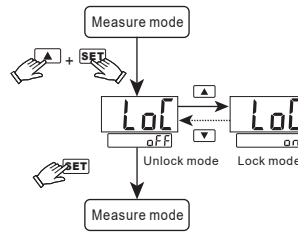
Press the \uparrow + \downarrow buttons at the same time until the "00" is shown.
Release the buttons to end zero setting.



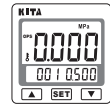
O PEAK/BOTTOM HOLD FUNCTION



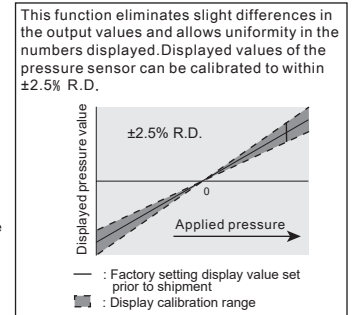
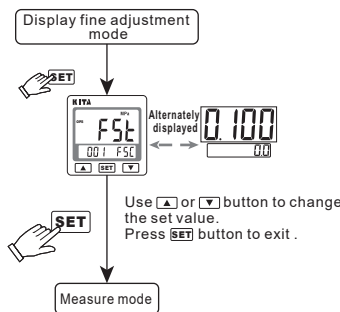
P KEY LOCK MODE



⊙ Use key lock mode to prevent unauthorized or accidental tampering with the switch setting.
⊙ When lock mode is selected, panel will display "LoL".



Q FINE ADJUSTMENT MODE



[NOTE :] 1. Setting resolution is ±0.1% R.D.
2. The signal would be changed with analog output after adjusting.

R ERROR CODE INSTRUCTION

| Error Type | Error code | Error Condition | Troubleshooting |
|---------------------------|------------|--|--|
| Excess load current error | Er 1 | Output 1 load current is more than 125 mA | Turn power off and check the cause of overload current or lower the current load under 125 mA, then restart. |
| Residual pressure error | Er 3 | During zero reset, ambient pressure is over ±3% F.S. | Change input pressure to ambient pressure and perform zero reset again. |
| Applied pressure error | HHH | Supply pressure exceeds the upper limit of pressure setting. | Adjust the pressure within operating pressure range. |
| | LLL | Supply pressure exceeds the lower limit of pressure setting. | |
| System error | Er 4 | Internal system error | Turn power off, and then restart. If error condition remains, please return to factory for inspection. |
| | Er 5 | Internal system error | |
| | Er 6 | Internal data error | |
| | Er 7 | Internal data error | |

S PRESSURE UNIT CONVERSION TABLE

| From | To | Pa | kPa | MPa | kgf/cm² | mmHg | psi | bar | inHg |
|-----------|----------|----------|-----------|-------------|------------|-------------|-----------|-----------|------|
| 1 Pa | 1 | 0.001 | 0.000001 | 0.000010197 | 0.00750062 | 0.000145038 | 0.00001 | 0.0002953 | |
| 1 kPa | 1000.000 | 1 | 0.001000 | 0.010197 | 7.500616 | 0.145038 | 0.010000 | 0.2953 | |
| 1 MPa | 1000000 | 1000 | 1 | 10.197 | 7500.616 | 145.038 | 10 | 295.2998 | |
| 1 kgf/cm² | 98066.5 | 98.0665 | 0.0980665 | 1 | 735.559 | 14.2233 | 0.980665 | 28.9579 | |
| 1 mmHg | 133.32 | 0.13332 | 0.00133 | 0.0013595 | 1 | 0.019336 | 0.0013332 | 0.039370 | |
| 1 psi | 6895 | 6.895 | 0.006895 | 0.07031 | 51.7157 | 1 | 0.06895 | 2.036074 | |
| 1 bar | 100000.0 | 100.0000 | 0.100000 | 1.01972 | 750.062 | 14.5038 | 1 | 29.52998 | |
| 1 inHg | 3386.388 | 3.386388 | 0.003386 | 0.034530 | 25.40000 | 0.491141 | 0.033863 | 1 | |